

Installation Procedure

For Cable Lugs & Connectors



Steps:

1. Identify the correct Lug/Connector for the cable in use. This can be done by checking the marking on the Lug/Connector or from the labels attached to the package.
2. Necessary cable preparation to be done using suitable stripper to remove insulation to the distance equal to the insertion depth of the connector plus suitable extra allowance (3 to 5mm)
3. Brush the surface of the stranded conductor to remove any oxides if present.
4. Insert the conductor in to the barrel of lug/connector.
5. Suitable crimping dies/tools should be selected to ensure that the joint made are mechanically strong. Good joint results into good electrical continuity.
6. Ensure proper crimping series as mentioned above in picture.